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- (iv) Sealing off a defective fabric filter compartment.
- (v) Cleaning the bag leak detection system probe, or otherwise repairing the bag leak detection system.
- (vi) Shutting down the process producing the particulate emissions.

PERFORMANCE TESTS AND METHODS

§ 63.1188 What performance test requirements must I meet?

You must meet the following performance test requirements:

- (a) All monitoring systems and equipment must be installed, operational, and properly calibrated before the performance tests.
- (b) Do a performance test, consisting of three test runs, for each cupola and curing oven subject to this subpart at the maximum production rate to demonstrate compliance with each of the applicable emission limits in §§63.1178 and 63.1179 of this subpart.
- (c) Measure emissions of PM from each existing cupola.
- (d) Measure emissions of PM and CO from each new or reconstructed cupola.
- (e) Measure emissions of formaldehyde from each existing, new or reconstructed curing oven.
- (f) Measure emissions at the outlet of the control device if complying with a numerical emission limit for PM, CO, or formaldehyde, or at the inlet and outlet of the control device if complying with a percent reduction emission limit for CO or formaldehyde.
- (g) To determine the average melt rate, measure and record the amount of raw materials, excluding coke, charged into and melted in each cupola during each performance test run. Determine and record the average hourly melt rate for each performance test run. Determine and record the arithmetic average of the average hourly melt rate associated with the three performance test runs. The average hourly melt rate of the three performance test runs is used to determine compliance with the applicable emission limits.
- (h) Compute and record the average emissions of the three performance test runs and use the equations in §63.1190 of this subpart to determine compliance with the applicable emission limits.

(i) Comply with control device and process operating parameter monitoring requirements for performance testing as specified in this subpart.

§63.1189 What test methods do I use?

You must use the following test methods to determine compliance with the applicable emission limits:

- (a) Method 1 in appendix A to part 60 of this chapter for the selection of the sampling port locations and number of sampling ports.
- (b) Method 2 in appendix A to part 60 of this chapter for stack gas velocity and volumetric flow rate.
- (c) Method 3 or 3A in appendix A to part 60 of this chapter for oxygen and carbon dioxide for diluent measurements needed to correct the concentration measurements to a standard basis.
- (d) Method 4 in appendix A to part 60 of this chapter for moisture content of the stack gas.
- (e) Method 5 in appendix A to part 60 of this chapter for the concentration of PM. Each PM test run must consist of a minimum run time of three hours and a minimum sample volume of 3.75 dscm (135 dscf).
- (f) Method 10 in appendix A to part 60 of this chapter for the concentration of CO, using the continuous sampling option described in section 7.1.1 of the method. Each CO test run must consist of a minimum run time of one hour.
- (g) Method 318 in appendix A to this part for the concentration of formaldehyde or CO.
- (h) Method to determine the freeformaldehyde content of each resin lot in appendix A of this subpart.

§63.1190 How do I determine compliance?

(a) Using the results of the performance tests, you must use the following equation to determine compliance with the PM emission limit:

$$E = \frac{C \times O \times K_1}{P}$$

where:

- E = Emission rate of PM, kg/Mg (lb/ton) of melt.
- C = Concentration of PM, g/dscm (gr/dscf).
- Q = Volumetric flow rate of exhaust gases, dscm/hr (dscf/hr).

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K $5_1 =$ Conversion factor, 1 kg/1,000 g (1 lb/ 7,000 gr).

P = Average melt rate, Mg/hr (ton/hr).

(b) Using the results of the performance tests, you must use the following equation to determine compliance with the CO and formaldehyde numerical emission limits:

$$E = \frac{C \times MW \times O \times K_1 \times K_2}{K_3 \times P \times 10^6}$$

where:

E = Emission rate of measured pollutant, kg/Mg (lb/ton) of melt.

C = Measured volume fraction of pollutant, ppm.

ppm.
MW = Molecular weight of measured pollutant, g/g-mole:

CO = 28.01, Formaldehyde = 30.03.

Q = Volumetric flow rate of exhaust gases, dscm/hr (dscf/hr).

 K_1 = Conversion factor, 1 kg/1,000 g (1 lb/453.6

 K_2 = Conversion factor, 1,000 L/m³ (28.3 L/ft³). K_3 = Conversion factor, 24.45 L/g-mole.

P = Average melt rate, Mg/hr (ton/hr).

(c) Using the results of the performance tests, you must use the following equation to determine compliance with the CO and formaldehyde percent reduction performance standards:

$$\%R = \frac{L_i - L_o}{L_i} \times 100$$

where:

%R = Percent reduction, or collection efficiency of the control device.

 L_i = Inlet loading of pollutant, kg/Mg (lb/ton).

L_o = Outlet loading of pollutant, kg/Mg (lb/ton).

NOTIFICATION, RECORDKEEPING, AND REPORTING

§ 63.1191 What notifications must I submit?

You must submit written notifications to the Administrator as required by §63.9(b)-(h) of the general provisions in subpart A of this part. These notifications include, but are not limited to, the following:

- (a) Notification that the following types of sources are subject to the standard:
- (1) An area source that increases its emissions so that it becomes a major source.

- (2) A source that has an initial startup before the effective date of the standard.
- (3) A new or reconstructed source that has an initial startup after the effective date of the standard and doesn't require an application for approval of construction or reconstruction under §63.5(d) of the general provisions in subpart A of this part.
- (b) Notification of intention to construct a new major source or reconstruct a major source where the initial startup of the new or reconstructed source occurs after the effective date of the standard and an application for approval of construction or reconstruction under §63.5(d) of the general provisions in subpart A of this part is required.
- (c) Notification of special compliance obligations for a new source that is subject to special compliance requirements in §63.6(b)(3) and (4) of the general provisions in subpart A of this part.
- (d) Notification of a performance test at least 60 calendar days before the performance test is scheduled to begin.
 - (e) Notification of compliance status.

§ 63.1192 What recordkeeping requirements must I meet?

You must meet the following record-keeping requirements:

- (a) Maintain files of all information required by §63.10(b) of the general provisions in subpart A of this part, including all notifications and reports.
- (b) Maintain records of the following information also:
- (1) Cupola production (melt) rate (Mg/hr (tons/hr) of melt).
- (2) All bag leak detection system alarms. Include the date and time of the alarm, when corrective actions were initiated, the cause of the alarm, an explanation of the corrective actions taken, and when the cause of the alarm was corrected.
- (3) The free-formaldehyde content of each resin lot and the binder formulation, including formaldehyde content, of each binder batch used in the manufacture of bonded products.
- (4) Incinerator operating temperature and results of incinerator inspections.